## Two-Day Coal Combustion Tune-Up and Performance Engineering Class

By Rod Hatt Outline

## **Introduction**

**Coal Combustion** 

Three T's of Combustion

Coal verse Rock and Pyrite combustion

## **Combustion Tuning**

- NOx
- Carbon
- Slag

Description and Issues

## Air Flow

- Calculated
- Measured

Air to Fuel Ratios

Air Heater Leakage and Issues

Low NOx challenges

Fuel

### **Pulverizers**

- Fineness
- Abrasion
- Rejects
- Capacity

PA Flow Importance and Impacts

#### Mill Testing

- Ports
- · Probes and Sampling
- Clean Air
- Dirty Air
- Coal Balance

## **Boiler Efficiency**

Heat Loss Method and losses

**Combustion Calculations** 

Steam Temperatures and Spray Flows

## Ash Deposits

- Slags
- Pyrite
- Quartz

# Splat Factor

## Ash Levels

Slag Analyses or post mortem

Fouling

Sulfates

Sodium

Ash Viscosity

Water Wall Corrosion

SCR's and Air Heaters